

III. Radical Reactions

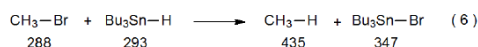
A. Simple Reduction

1. Typical Reaction Conditions

Simple reduction of a halogenated carbohydrate is a reaction in which the only change that occurs in the substrate is replacement of a halogen atom with a hydrogen atom. This change typically is brought about by heating a solution of a halogenated carbohydrate, tri-*n*-butyltin hydride, and a catalytic amount of 2,2'-azobis(isobutyronitrile) (AIBN) in benzene or toluene at 80-110 °C for a few hours.

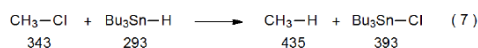
2. Thermodynamic Driving Force for Reaction

There is a powerful thermodynamic driving force for simple reduction of halogenated compounds with tri-*n*-butyltin hydride.¹⁴ This driving force is apparent in the highly exothermic reaction of bromomethane with tri-*n*-butyltin hydride (eq 6).¹⁴ The exothermic nature of this reaction derives from a carbon–bromine bond being replaced by a stronger carbon–hydrogen bond and a tin–hydrogen bond being exchanged for a stronger tin–bromine bond. The data in eq 7 show that simple reduction of chloromethane is also quite exothermic.¹⁴



$$\Delta H = -201 \text{ kJmol}^{-1}$$

The numbers below each compound are bond dissociation energies (BDE) in kJmol^{-1} for the indicated bond.

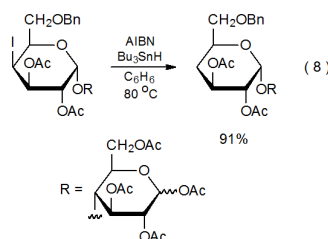


$$\Delta H = -192 \text{ kJmol}^{-1}$$

The numbers below each compound are bond dissociation energies in kJmol^{-1} for the indicated bond.

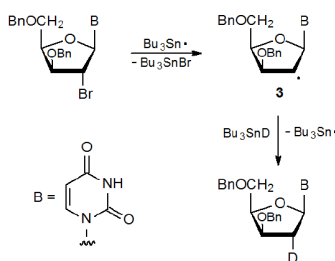
3. Synthesis of Deoxygenated Sugars and Nucleosides

Simple reduction is a common reaction for halogenated sugars and nucleosides. A typical example, one in which halogen replacement takes place at C-4 in a pyranoid ring, is shown in eq 8.²³ Other reactions, ones where the halogen atom is located at C-1,^{24,25} C-2,^{26,27} C-3,²⁸ C-4,^{29,30} C-5,³¹ or C-6^{32,33} in a pyranoid ring, are common. There are fewer reports of simple reduction when the halogen atom is attached to a furanoid ring (C-1,^{34,35} C-5,^{36,37} or C-6³⁸), but many nucleoside reactions are known where the halogen atom is bonded to C-2',^{39,40} C-3',^{41,42} or C-5'^{43,44} in the substrate. (Each reference listed above refers to a simple-reduction reaction representative of those taking place at the indicated carbon atom.)



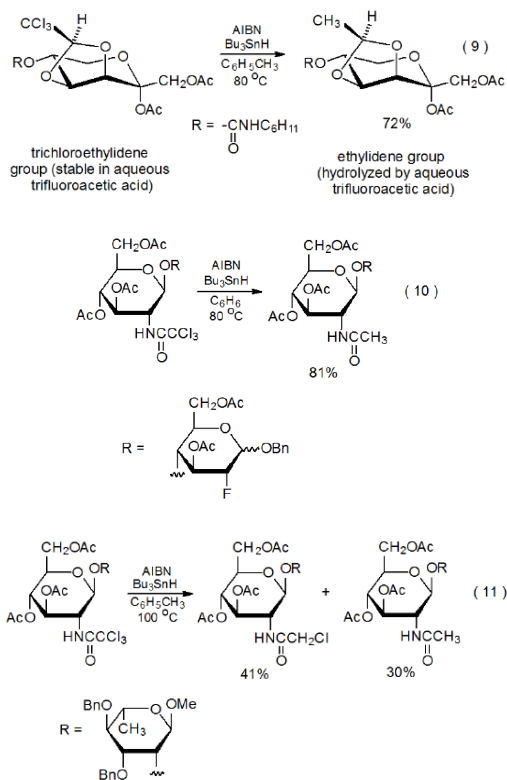
When a halogen atom is replaced by a deuterium atom, simple reduction can provide information about reaction stereoselectivity; thus, in the reaction shown in Scheme 7 the approach of Bu_3SnD to the nucleoside radical **3** is from the less hindered face of the furanoid ring.⁴⁵ Reaction at the 2'-position in other halogenated nucleosides also is stereoselective, but this selectivity, which is heavily influenced by the structure and positioning of ring substituents, sometimes is modest.^{46–48}

Scheme 7



4. Protecting Group Modification

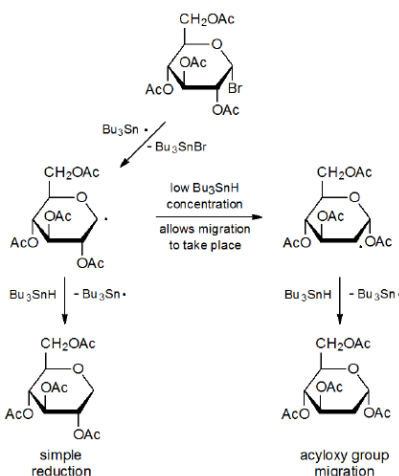
Simple reduction sometimes is used to modify protecting group reactivity.^{49–57} In the reaction shown in eq 9, for example, replacement of the three chlorine atoms in the trichloroethylidene group with three hydrogen atoms makes hydrolytic removal of this group much easier.⁴⁹ In a related example, the trichloroacetamido group is converted to the more easily hydrolyzed acetamido group by three, successive simple reduction reactions (eq 10).⁵⁶ Reaction with tri-*n*-butyltin hydride as a means of replacing all the chlorine atoms in a protecting group with hydrogen atoms is not always successful because complete dechlorination sometimes is elusive (eq 11).^{58–60}



5. Acyloxy Group Migration

When an anomeric halide with a neighboring acyloxy group reacts with tri-*n*-butyltin hydride, acyloxy group migration leading to a 2-deoxy sugar competes with simple reduction (Scheme 8).⁶¹ If 2-deoxy sugar synthesis (and not simple reduction) is the goal of the reaction,^{61–64} conditions that maximize group migration need to be selected. Generally, this means maintaining the tri-*n*-butyltin hydride concentration at a low enough level to allow time for migration to occur.

Scheme 8



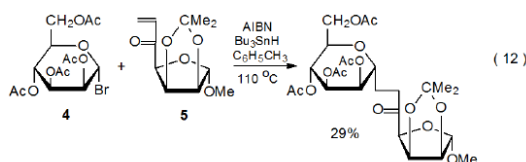
B. Addition

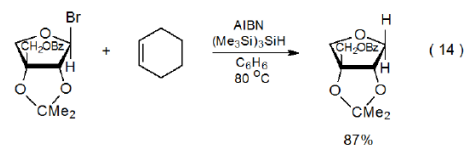
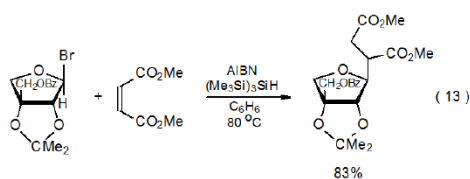
Halogenated compounds are common radical precursors for addition reactions involving carbohydrates, but other carbohydrate derivatives also function in this capacity; consequently, radical addition reactions are mentioned in most of the chapters in this book. They are discussed extensively not only in this chapter but also in Chapters 10, 12, 13, and 18. In Chapter 18 radical addition is considered from a different point of view, that is, with a focus on the compound to which addition is occurring rather than on the radical precursor.

Addition reactions can be divided into three groups based on what happens after formation of the adduct radical. The first group (addition-abstraction reactions) contains those reactions where the adduct radical abstracts a group or atom from a donor present in solution. Atom abstraction is more common than group abstraction and nearly always involves a hydrogen atom. The second type of reaction (addition-combination) is one in which the adduct radical combines with another radical or an organometallic reagent present in the reaction mixture. In the third reaction type (addition-elimination or addition-fragmentation) the adduct radical forms an unsaturated compound by a β -fragmentation process that eliminates a radical. Examples in which halogenated carbohydrates serve as radical precursors for each of these reaction types are given in the following three sections.

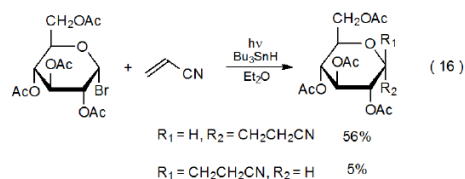
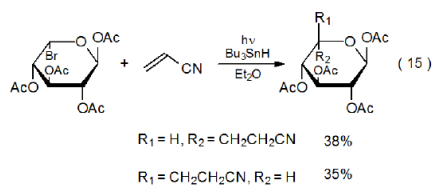
1. Addition-Abstraction Reactions

Formation of a carbon-centered radical by reaction of a glycosyl halide with a tin- or silicon-centered radical is the first step in many addition reactions. An addition-abstraction reaction takes place when a radical produced by halogen-atom abstraction adds to a multiple bond to generate an adduct radical that then abstracts a hydrogen atom. The hydrogen-atom transfer is nearly always a tin- or silicon hydride. An example of this type of reaction is given in eq 12, where a pyranos-1-yl radical generated from the D-mannopyranosyl bromide **4** adds to the α,β -unsaturated ketone **5**.⁶⁵ Pyranos-1-yl radicals generated from halogenated carbohydrates are known to add to α,β -unsaturated nitriles,^{66,67} esters,^{67,68} aldehydes,⁶⁷ ketones,^{69,70} lactones,^{71,72} and phosphonates.^{73,74} In all of these reactions formation of the adduct radical is followed by hydrogen-atom abstraction. Pyranos-1-yl and other carbohydrate radicals formed from halogenated compounds also add to oximes^{75–77} and electron-deficient enol ethers.^{78,79} The reactions shown in equations 13 and 14 underscore a critical feature of radical addition reactions, namely, that unless a multiple bond is electron-deficient (eq 13), addition of a nucleophilic radical (which nearly all carbohydrate radicals are) will be too slow to compete effectively with simple reduction (eq 14).⁸⁰





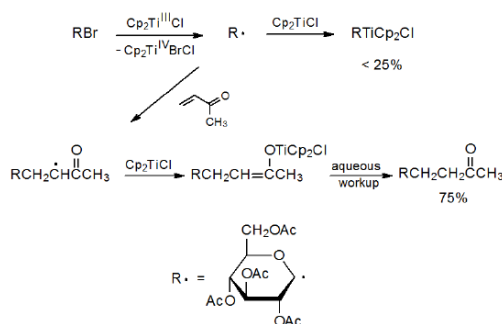
Addition-abstraction reactions that do not involve pyranos-1-yl radicals are much less common than those that do. An example of a non-pyranos-1-yl radical reaction is shown in eq 15.⁸¹ The pyranos-5-yl radical formed in this reaction has reactivity similar to that of a pyranos-1-yl radical because both are nucleophilic species that are stabilized by a ring oxygen atom. This similarity in reactivity can be seen when comparing the reaction shown in eq 15⁸¹ with that in eq 16.⁸² Several addition-abstraction reactions of radicals centered on C-6^{83–86} are known, but reaction of a radical located on an atom in or attached to a pyranoid ring (other than C-1 or C-6) is rare.⁸⁷ There are reports of addition-abstraction reactions where the radical is centered on a carbon atom that is part of or attached to a furanoid ring.^{88–90}



2. Addition-Combination Reactions

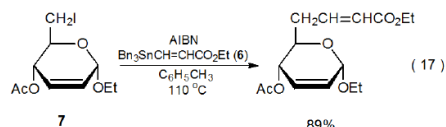
Although radical formation from a glycosyl halide normally involves halogen-atom abstraction by a tin or silicon centered radical, a radical also can be generated by electron transfer to the glycosyl halide from a metal ion, such as the samarium ion in SmI_2 or the titanium ion in Cp_2TiCl . An example of this type of reaction is shown in Scheme 9, where the pyranos-1-yl radical ($\text{R}\cdot$) is formed by electron transfer from titanium to the glycosyl bromide (RBr).⁹¹ In the reaction shown in Scheme 9, radical addition to an electron-deficient multiple bond is faster than combination of the radical with a second molecule of Cp_2TiCl . Once addition occurs, however, the situation changes. The reactivity of the adduct radical is so different from the far more nucleophilic pyranos-1-yl radical that the fastest reaction for the adduct radical is combination with a molecule of Cp_2TiCl . (Chapters 20-24 contain further discussion of addition-combination reactions brought about by electron-transfer from organometallic complexes to carbohydrate halides.)

Scheme 9



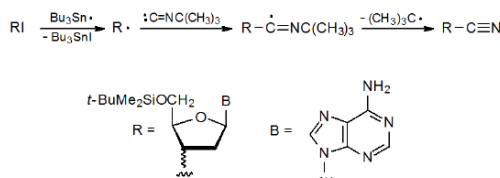
3. Addition-Elimination Reactions

When a carbon-centered radical adds to allyltri-*n*-butyltin, it begins a sequence of reactions that replaces a halogen atom with an allyl group (see Scheme 1).¹ This type of transformation (an addition-elimination reaction) often occurs when the halogen atom is attached to C-1,^{92–94} but also takes place when such an atom is bonded elsewhere in a carbohydrate framework.^{95,96} For example, the reaction between the tri-*n*-butyltin acrylate **6** and the deoxyiodo sugar **7** involves a radical centered at C-6 (eq 17).⁹⁷

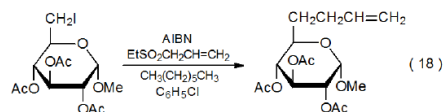


A reaction mechanistically similar to that shown in eq 17, but one with a quite different outcome, occurs when a halogen atom is abstracted by $\text{Bu}_3\text{Sn}^\bullet$ in the presence of *t*-butyl isocyanide. When this happens, an addition-elimination reaction produces a nitrile (Scheme 10).⁹⁸

Scheme 10



Most addition-elimination reactions transfer an allyl or substituted allyl group from a tin-containing compound to a carbon-centered radical; however, this transfer can be tin-free.^{99,100} In the reaction shown in eq 18 the allyltin reactant is replaced by allyl ethyl sulfone.⁹⁹



C. Cyclization

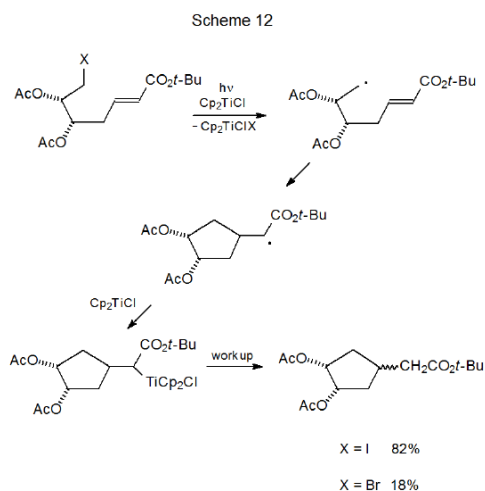
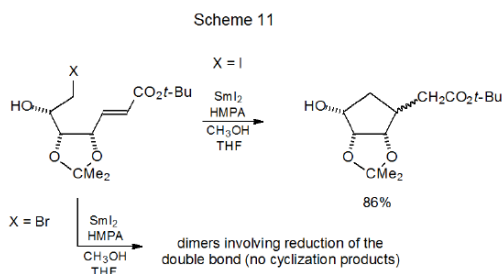
New ring formation is pervasive in the radical reactions of carbohydrates; consequently, radical cyclization, like radical addition, is mentioned in many of the chapters in this book. Significant discussion exists in this chapter because halogenated carbohydrates often are the precursors for radical-based formation of new ring systems. A large portion of Chapter 12 also is devoted to radical cyclization because *O*-thiocarbonyl compounds frequently are precursors for radicals involved in new ring formation. Chapter 19 is devoted entirely to cyclization reactions and is concerned less with radical formation and more with the internal radical addition that produces new rings.

1. Substrate Reactivity

As with simple reduction reactions, the abstracting radical that begins radical cyclization nearly always is derived from a tin or silicon hydride. The well-established order of reactivity for halogenated compounds with silicon and tin hydrides ($\text{RI} > \text{RBr} > \text{RCl}$

>> RF), mentioned in [Section II.B](#), accounts for the usual selection of a carbohydrate iodide or bromide as the substrate in a cyclization reaction.

Halogen identity is especially critical to dehalogenation with either SmI_2 or Cp_2TiCl . In the cyclization reaction shown in Scheme 11 the iodide gives a good yield of the substituted cyclopentane, but the bromide is enough less reactive that it produces only bromine-containing dimers arising from reduction of the double bond by SmI_2 .¹⁰¹ Reaction of a similar compound with Cp_2TiCl results in an 82% yield of substituted cyclopentanes from the iodide but only an 18% yield from the corresponding bromide (Scheme 12).¹⁰² More forcing reaction conditions might have improved product yield from the bromide because its attempted cyclization returned primarily unreacted starting material.

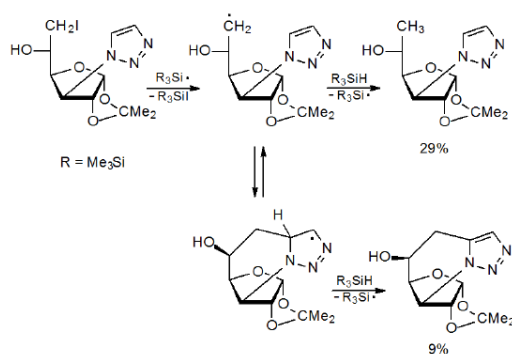


Successful cyclization of halogenated carbohydrates by reaction with SmI_2 or Cp_2TiCl depends upon reaction conditions and additives. The presence of hexamethylphosphoramide (HMPA) is so important to the reactivity of SmI_2 that the cyclic product shown in Scheme 11 does not form unless HMPA is present in the reaction mixture.¹⁰¹ In a similar fashion, UV radiation is critical to the reaction shown in Scheme 12. If it is omitted, little reaction takes place.¹⁰²

2. Competition between Cyclization and Hydrogen-Atom Abstraction

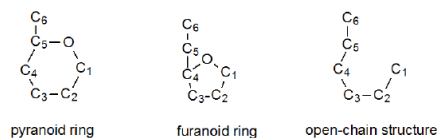
Whenever a cyclization reaction is conducted in the presence of a tin or silicon hydride, hydrogen-atom abstraction by the initially formed radical, leading to simple reduction, competes with cyclization (Scheme 13).³⁸ Other reagents that are not hydrogen-atom transfers but are capable of generating radicals from halogenated carbohydrates (e.g., $\text{Bu}_3\text{SnSnBu}_3$,¹⁰³ SmI_2 ,^{101,104,105} and Cp_2TiCl ¹⁰²) have the advantage that simple reduction is suppressed. Even though simple reduction is not a problem when using SmI_2 and Cp_2TiCl , each of these compounds can prevent cyclization by combining with a carbon-centered radical before ring formation takes place; therefore, rapid ring closure remains an important criterion for successful reaction.

Scheme 13



3. Organization of Cyclization Reactions

Successful radical cyclization requires a multiple bond and radical center that are suitably positioned with respect to each other. The radical center in such a reaction can be either on an atom that is part of the carbohydrate framework (Figure 2) or on a substituent group. The same possibilities exist for the multiple bond. For purposes of discussion it is useful to divide cyclization reactions into the four basic types shown in Figure 3. This Figure also contains a short-hand terminology that has been proposed to identify each reaction type.¹⁰⁵ Chapter 19 contains extensive tables of cyclization reactions in which radicals are formed from halogenated and nonhalogenated carbohydrates.



The framework in a typical hexose has one of the three structural types shown above. A framework radical is one centered on a numbered carbon atom, and a framework multiple bond is one involving at least one of these atoms. The basic carbohydrate framework is sometimes extended by the bonding of additional carbon atoms to C-1 or C-6 or both.

Figure 2. Possible carbohydrate frameworks

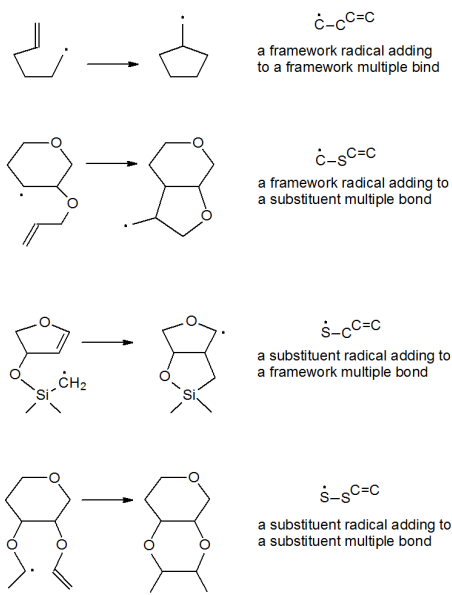
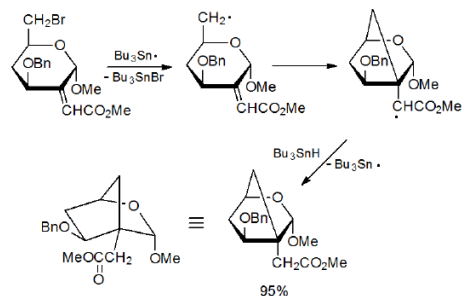
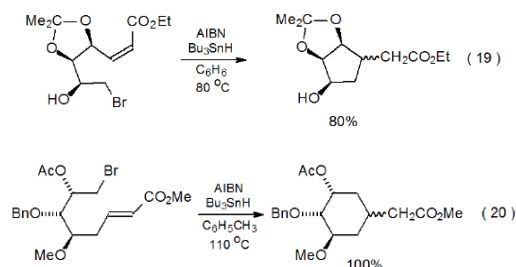


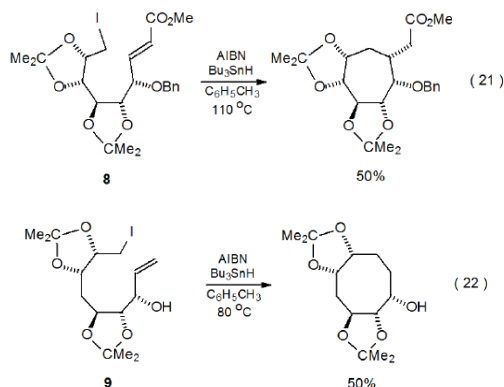
Figure 3. Possible types of cyclization reaction for carbohydrate radicals

a. Addition of a Framework Radical to a Framework Multiple Bond

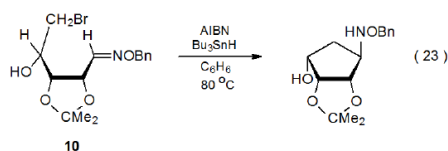
The possibilities for a framework radical adding internally to a framework multiple bond are limited by the size of the rings that are easily produced; thus, only five- and six-membered rings generally form rapidly enough to compete with other radical reactions. Since radical cyclization produces five-membered rings more quickly than six-membered ones, the typical cyclization reaction produces a pair of heavily substituted, cyclopentane derivatives (eq 19¹⁰⁶).^{106–111} When five-membered ring formation is not possible but producing a six-membered ring is, cyclization gives a substituted, cyclohexane derivative (eq 20).¹¹² Addition of a framework radical to a framework multiple bond also can produce a bicyclic compound (Scheme 14).¹¹³



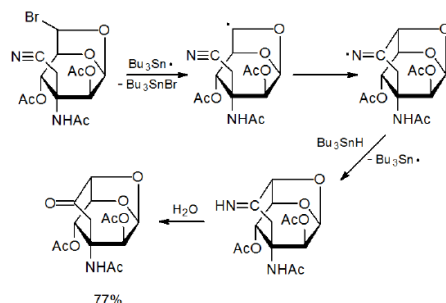
Although forming either a five- or six-membered ring is the typical result of radical cyclization, larger rings are possible if the carbohydrate framework is held so that the radical center easily can approach the multiple bond. Striking examples of such a situation are found in the reactions shown in equations 21 and 22, where the *O*-isopropylidene groups cause the iodides **8** and **9** to adopt conformations that favor formation of seven- and eight-membered rings, respectively.¹¹⁴



One way to increase the reactivity of a multiple bond in a radical cyclization reaction is to replace one of the carbon atoms with an electronegative heteroatom.^{115–121} The remaining carbon atom then will have electron density drawn from it and, as a result, have enhanced reactivity toward nucleophilic radicals. The oxime **10** contains a double bond activated in this way (eq 23).¹¹⁵ Having reactive centers able easily to come within bonding distance translates into cyclic products being formed in reactions involving other carbon–nitrogen^{116–119} and even carbon–oxygen^{120,121} multiple bonds. In the reaction shown in Scheme 15, for example, ring formation occurs because the radical center easily comes into contact with the cyano group.¹¹⁸

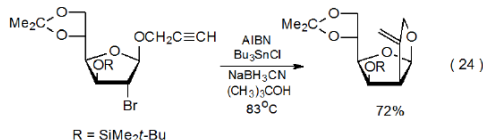


Scheme 15

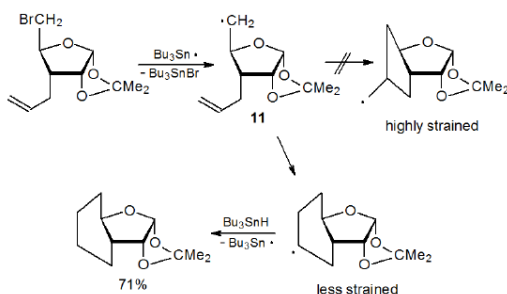


b. Addition of a Framework Radical to a Substituent Multiple Bond

An example of a reaction in which a framework radical adds to a substituent multiple bond to form a five-membered ring is shown in eq 24.¹²² If five-membered-ring formation introduces too much strain into a system, reaction to give a larger ring becomes a possibility; thus, the radical centered at C-5 in **11** adds to the substituent double bond to form a six-membered ring (Scheme 16) and, in so doing, avoids producing highly strained, trans-fused, five-membered rings.¹²³



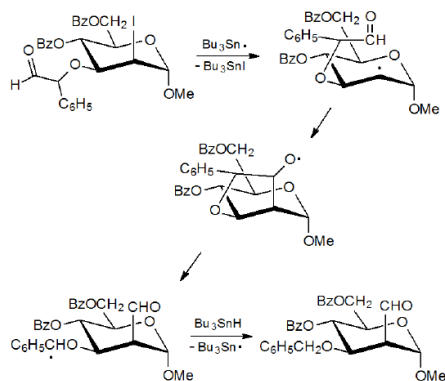
Scheme 16



Although bimolecular addition of a carbohydrate radical to a multiple bond is fast enough to be observed only when the multiple bond is electron-deficient, radical cyclization is not limited in this way. Having a radical center, such as the one at C-5 in **11** (Scheme 16), in close proximity to a double bond makes cyclization competitive with other radical reactions (e.g., simple reduction) even though the multiple bond is not electron-deficient.

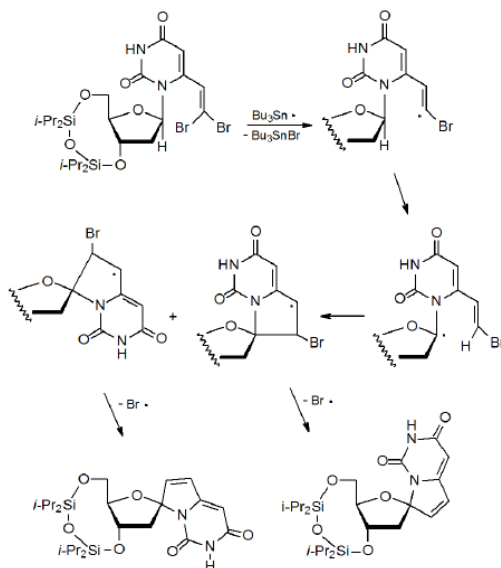
Radical cyclization followed by ring opening that breaks the newly formed bond is a degenerate addition-elimination reaction that is rarely useful or even detectable. Sometimes, however, ring opening breaks a different bond from that produced during cyclization.^{124,125} The result of such a reaction is an addition-elimination process, such as that shown in Scheme 17, where the effect of the reaction is migration of a part of a substituent group.¹²⁴

Scheme 17



A unique type of cyclization between a framework radical and a substituent multiple bond takes place in nucleosides that have properly placed dibromovinyl groups.^{103,126–131} Bromine-atom abstraction by $\text{Bu}_3\text{Sn}\cdot$ produces a vinyl radical that begins a sequential reaction leading to two spiro compounds (Scheme 18).¹⁰³ Using $\text{Bu}_3\text{SnSnBu}_3$ in this reaction (rather than Bu_3SnH) improves the yield of the cyclization product because competing simple reduction involving a tin hydride is not an option.¹⁰³

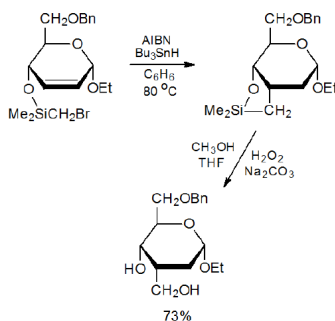
Scheme 18



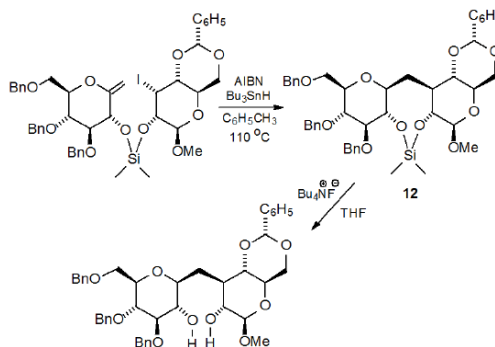
c. Addition of a Substituent Radical to a Framework Multiple Bond

Cyclization involving halogenated carbohydrates often occurs when the halogen atom is part of a substituent group and the multiple bond is located in the carbohydrate framework. The substrate in many of these reactions is a silyl ether with a bromine atom incorporated into the silicon-containing group.^{132–139} An example is shown in Scheme 19, which describes a reaction that stereoselectively creates a new C–C bond at C-3 in the product.¹³² Nonradical reaction of the resulting product transforms it into a diol (Scheme 19) that can be readily converted into other compounds. An extension of this type of reaction to a pair of saccharide units connected by a silaketal tether leads to formation of a protected C-disaccharide (12) from which the tether is easily removed (Scheme 20).¹⁴⁰

Scheme 19

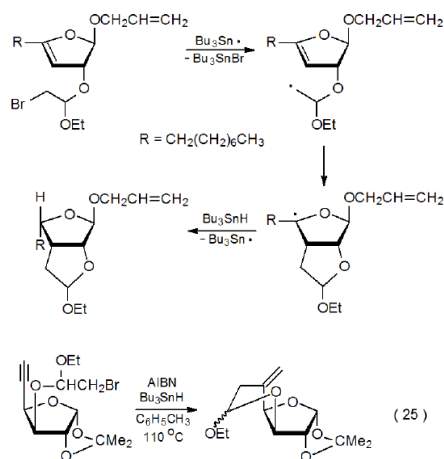


Scheme 20



Cyclization of an unsaturated carbohydrate in which an acetal substituent contains a halogen atom is similar to cyclization of brominated silyl ethers such as that pictured in Scheme 19. High stereoselectivity is the norm in these reactions.^{141–147} In the process shown in Scheme 21, for example, the stereochemistry at C-3 is controlled by the kinetically and thermodynamically favored formation of a cis-fused ring system.¹⁴¹ [There is a second chiral center (C-4) created during this reaction. The stereochemistry at this center is determined by the least-hindered approach of tri-*n*-butyltin hydride to the reacting radical.] The reaction shown in eq 25 provides an example of new ring formation when a radical formed from a halogen-containing, acetal substituent adds internally to a triple bond.¹⁴²

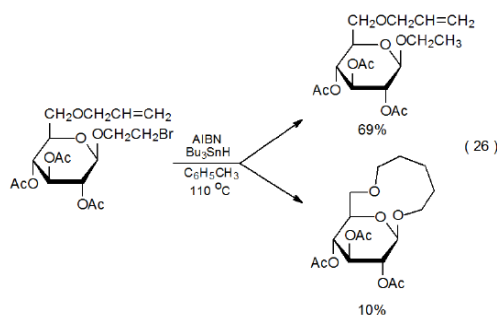
Scheme 21



d. Addition of a Substituent Radical to a Substituent Multiple Bond

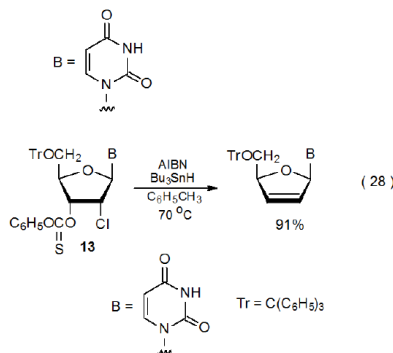
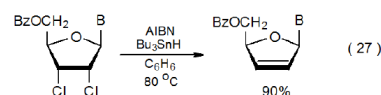
Sometimes in a radical cyclization reaction neither the carbon atom bearing the radical center nor the carbon atoms of the multiple bond are part of the carbohydrate framework.^{148,149} When this occurs, the carbohydrate portion of the molecule has only an indirect influence on the reaction; that is, it can affect reaction stereoselectivity by acting as a chiral auxiliary, or its cyclic structure can

bring reactive centers into bonding distance. It is the latter role that assists eleven-membered ring formation in the reaction shown in eq 26.¹⁴⁸



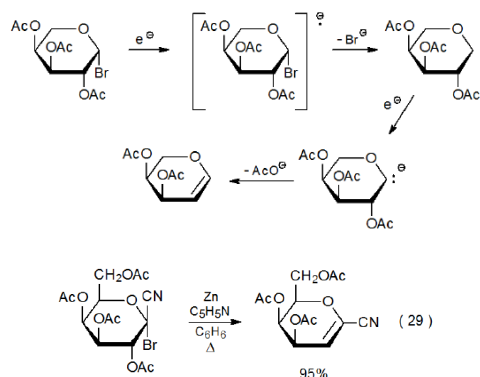
D. Elimination

Free-radical elimination takes place when a vicinal dihalide reacts with tri-*n*-butyltin hydride (eq 27).¹⁵⁰ A similar reaction occurs if one of the vicinal substituents is a halogen atom and the other contains an *O*-thiocarbonyl group.^{151,152} In the reaction shown in eq 28¹⁵¹ there is little doubt that the initial interaction between $\text{Bu}_3\text{Sn}\cdot$ and compound **13** in most instances is with the substituent at C-3' because the rate constant for reaction of $\text{Bu}_3\text{Sn}\cdot$ with a compound containing an *O*-thiocarbonyl group is much larger than that for reaction with a chlorinated compound.



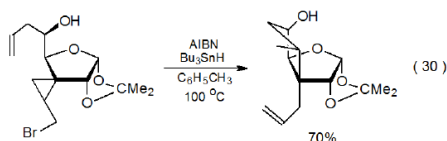
Electrochemical reduction of glycosyl halides (and their sulfur-containing analogs^{154a}) begins with electron transfer to the halide to produce a radical anion that reacts further to give the corresponding glycol (Scheme 22¹⁵³). Reaction of glycosyl bromides with zinc dust also leads to glycol formation by electron-transfer to a glycosyl halide (eq 29).^{154b} The mechanism for this reaction may parallel that shown in Scheme 22, but the possibility also exists that an organozinc intermediate forms following the initial electron transfer.

Scheme 22



E. Ring-Opening

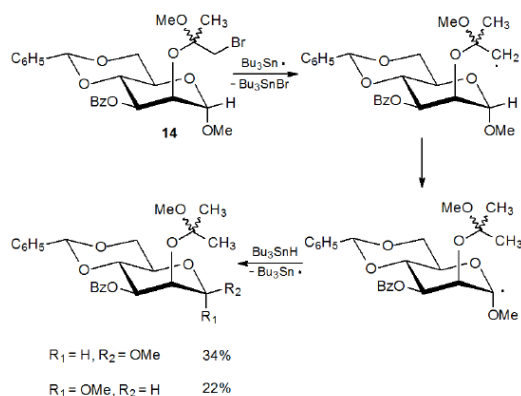
If halogen-atom abstraction produces a cyclopropylcarbinyl radical, cyclopropane ring opening takes place. The radical remaining after ring opening then can undergo hydrogen-atom abstraction,¹⁵⁵ addition,¹⁵⁶ or, as shown in eq 30, cyclization.¹⁵⁷



F. Internal Hydrogen-Atom Abstraction

Reaction of a halogenated carbohydrate to form a carbon-centered radical rarely results in this radical abstracting a hydrogen atom from a carbon–hydrogen bond in another molecule because such abstraction is, in most instances, too slow to compete with other radical reactions. If, however, the abstraction is internal and the radical is quite reactive (primary, vinyl or aryl), hydrogen-atom abstraction can take place.^{158–160} Dehalogenation of the bromide **14** begins such a reaction by producing a primary radical that abstracts a hydrogen atom from C-1, a process that leads to epimerization at this carbon atom (Scheme 23).¹⁵⁸ Internal hydrogen-atom abstraction by a vinyl radical takes place in the reaction pictured in [Scheme 18](#).¹⁰³

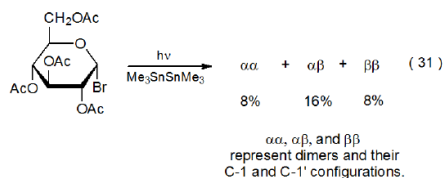
Scheme 23



G. Radical Combination

1. Dimerization

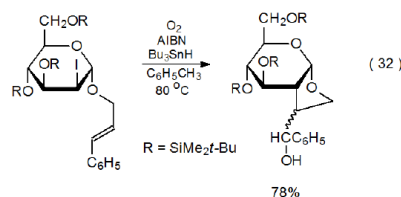
Radical combination is not a common synthetic reaction for carbohydrates, but it does take place when conditions are adjusted so that reactions such as hydrogen-atom abstraction are too slow to compete.^{161–163} Having the source of the chain-carrying radical be $Me_3SnSnMe_3$ (as opposed to a tin hydride) reduces the rate of hydrogen-atom abstraction by the carbohydrate radical to the point that the three dimers shown in eq 31 are formed. {Similar dimer formation takes place during reaction of glycosyl phenyl sulfones [Chapter 3, Section VII.B.1.c] and glycosyl phenyl selenides [Chapter 4, [Section II.B.6](#)]} Electrochemical reactions of glycosyl halides also produce radical dimers.¹⁶³



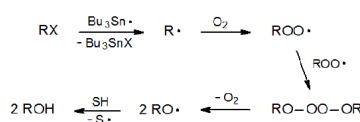
2. Reaction with Molecular Oxygen

Reaction of halogenated carbohydrates with tri-*n*-butyltin hydride in the presence of oxygen replaces the halogen atom with a hydroxyl group.^{164–168} Since combination of a carbon-centered radical with molecular oxygen is either diffusion-controlled or nearly so ($k \cong 2 \times 10^9 \text{ M}^{-1}\text{s}^{-1}$),¹⁶⁹ any other reaction of the radical taking place in the presence of oxygen must be rapid enough to happen before O_2 reaches the radical center. An example of a cyclization reaction that is fast enough to meet this criterion is shown

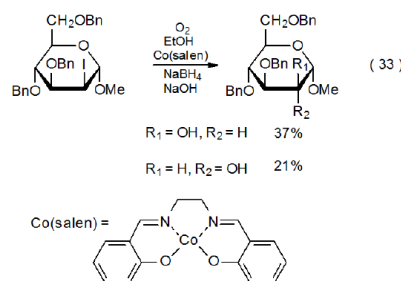
in eq 32.¹⁶⁴ Since the oxygen concentration in the reaction mixture is approximately 1×10^{-3} M, the rate constant for cyclization needs to be at least 1×10^7 s⁻¹ in order for an acceptable yield of a cyclic product to be obtained.^{166b} A proposed mechanism for replacement of a halogen atom with a hydroxyl group is given in Scheme 24.¹⁷⁰



Scheme 24

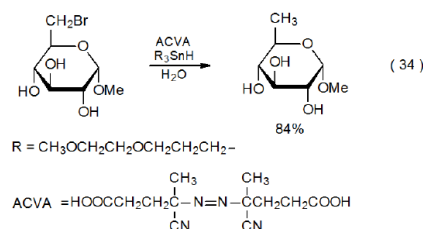


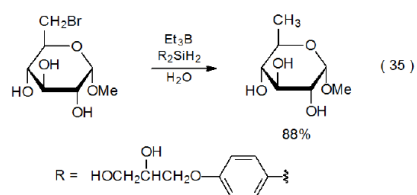
Other reagents and reaction conditions also cause replacement of halogen atoms with hydroxyl groups. These include Et₃B–O₂ initiated reaction of a deoxyiodo sugar with molecular oxygen^{171,172} and adding O₂ to a reaction mixture in which AIBN is both initiator and reactant.¹⁶⁶ Another set of conditions leading to replacement of a halogen atom with a hydroxyl group consists of reacting a deoxyiodo sugar with NaBH₄ and O₂ in the presence of a catalytic amount of Co(salen) (eq 33¹⁷³).^{162,173–175} A comparative study found Co(salen)-catalyzed oxidation reactions to be experimentally more convenient than those with a tin hydride.¹⁶²



H. Water-Soluble Halides

Most halogenated carbohydrates used in synthesis are rendered soluble in organic solvents by the introduction of various hydroxyl protecting groups, but sometimes it is useful to be able to conduct dehalogenation reactions in aqueous solution on unprotected or partially protected carbohydrates. Such a situation requires a water-soluble replacement for the tin and silicon hydrides typically used. Water-soluble hydrogen-atom transfers can be formed by replacing the alkyl substituents normally attached to tin or silicon with more polar ones. This replacement produces hydrides that are sufficiently soluble in water to allow simple reduction to take place in aqueous solution (eq 34¹⁷⁶ and eq 35¹⁷⁷).





There are potential advantages to conducting reactions in water, advantages that extend beyond substrate solubility.^{176,177} One of these is that reactions conducted in aqueous solution may exhibit new reactivity because, rather than taking place in an essentially nonpolar liquid, these reactions occur in a polar, heavily hydrogen-bonded solvent. Since water generally does not participate in radical reactions, it is effectively an inert solvent. Also, using water as the reaction medium can reduce or even eliminate the need for recycling or disposal of organic solvents.

I. Hypohalites

Hypohalites are intermediates in the formation of alkoxy radicals. Reactions of hypohalites and the alkoxy radicals they produce are discussed in [Chapter 6](#).

J. Organotin Hydrides

The majority of reactions of halogenated carbohydrates use an organotin hydride (nearly always Bu_3SnH) as a hydrogen-atom transfer and as a source of a chain-carrying-radical; however, there are serious problems associated with the toxicity of tin-containing compounds and the difficulty in removing their residues from reaction products. A variety of solutions to these problems have been proposed. Since most of these solutions apply not only to reactions of halogenated carbohydrates but also to those of a broad range of carbohydrate derivatives, the solutions will not be discussed here (and then repeated in later chapters); rather, they are gathered together in [Appendix 1](#), which is found at the end of this book.

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